

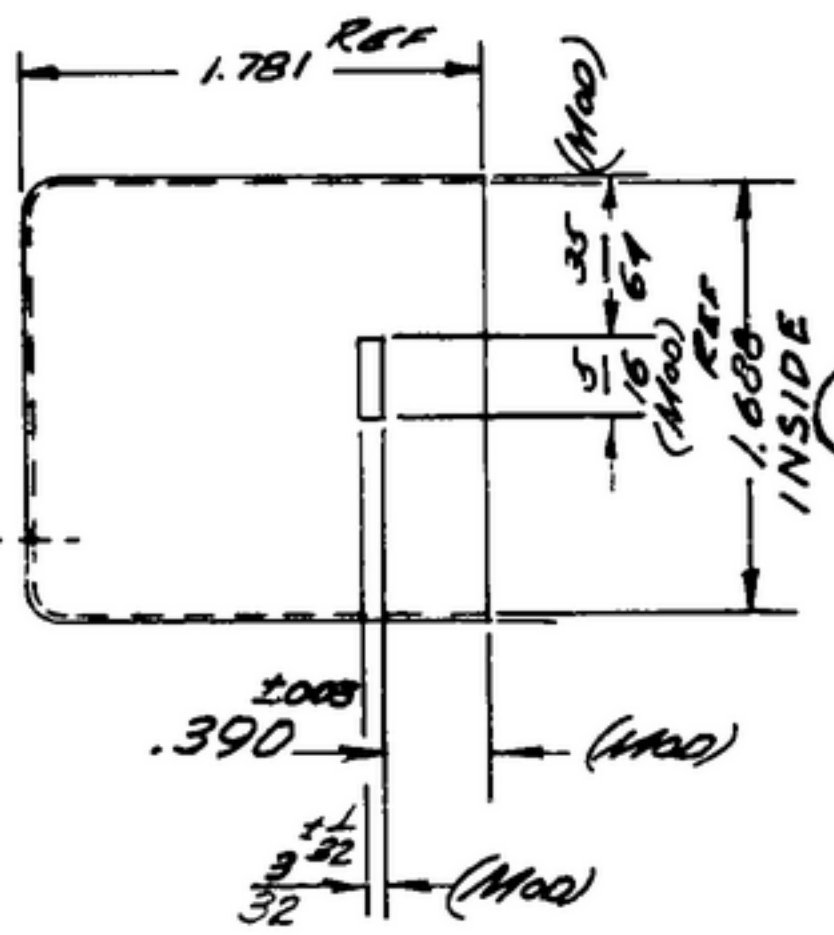
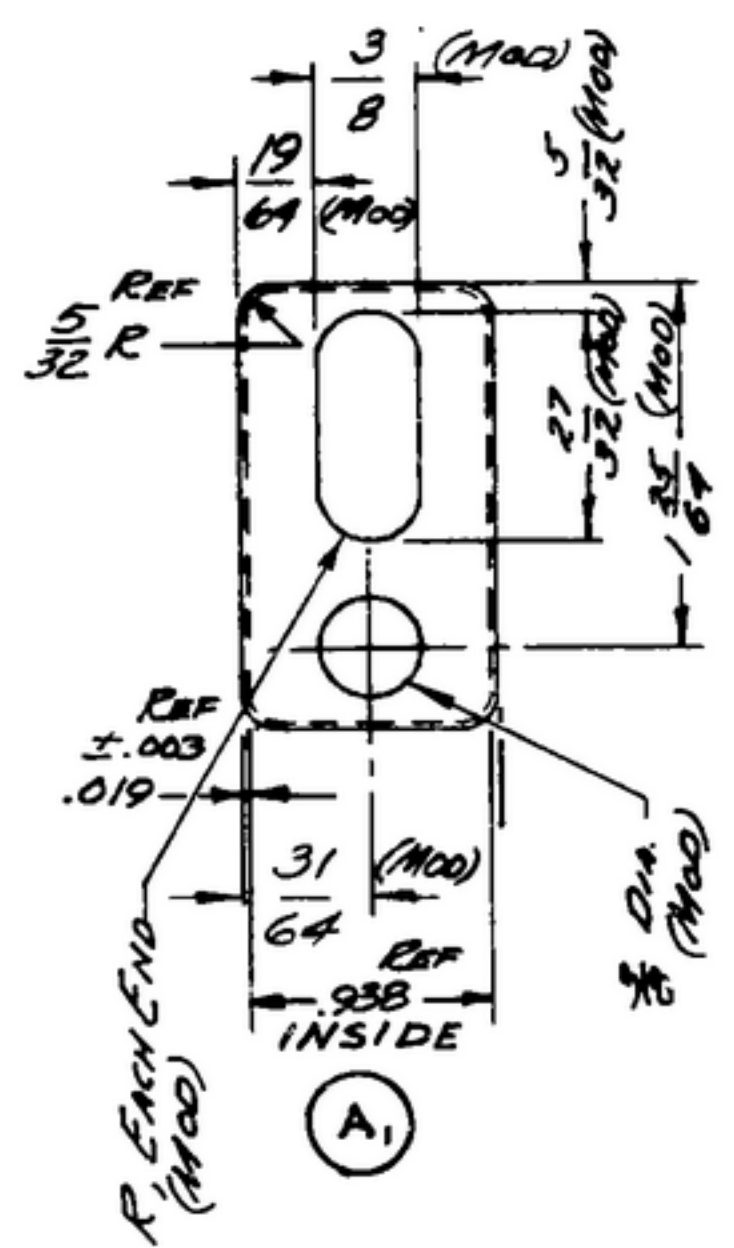
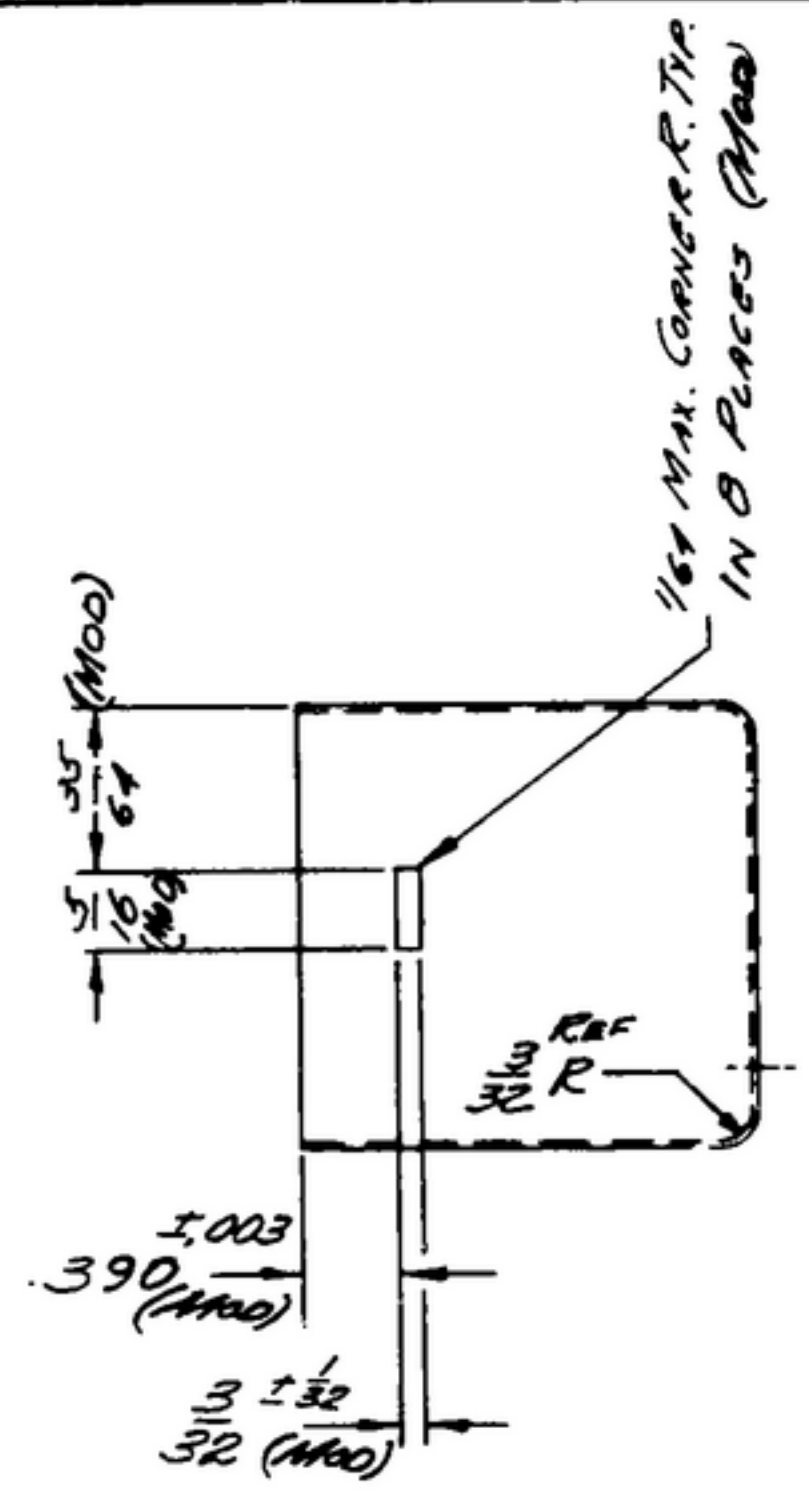
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\* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

**X SWE APPROVAL**  
SYM PR10042-12

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A.	A. ADD WORD "INSIDE" TO .938 & 1.688 DIMS	17 NOV 59	42428-PC 59-A1-51 REV'D PME



NOTES:  
1. PART MAY BE AS SUPPLIED BY PAUL & BERKMAN, INC., PHILADELPHIA, PA., OR EQUAL, MODIFIED AS SHOWN & AS INDICATED BY FINISH.  
PART NO. 15-938-1688

A1 MATERIAL: DRAWN ALUMINUM  
FINISH: E513 PER SPEC MIL-F-14072  
\* COLLINS 580 0036 00

PROCESS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTES
<del>141 0401 00</del>		1		CAN SHIELD			

LIST OF MATERIAL COLLINS PART NO. 558 0405 002

COLLINS NO.	QTY	NEXT ASSY	USED ON
558 0515 002	1	SM-B-249162	
558 0514 002	1	SM-B-249161	
558 0513 002	1	SM-B-249160	
558 0512 002	1	SM-B-249159	
558 0511 002	1	SM-B-249158	
558 0510 002	1	SM-B-249157	SC-DL-248775

DRAWN HENRY  
CHECKED *Plan*  
APPROVED \_\_\_\_\_

UNLESS OTHERWISE SPECIFIED:  
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005  
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64  
MACHINED ANGLES MAY VARY ±.1°  
SHEARED ANGLES MAY VARY ±.25°  
BROKEN ANGLES MAY VARY ±.1°  
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.  
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS-RADIO CO.  
14214-P.H  
51-93  
SIGNAL CORPS  
REVIEWED PME  
APPROVED HLY  
PME  
DATE 15 DEC 55

CAN-SHIELD

DEPARTMENT OF THE ARMY  
SIGNAL CORPS ENGINEERING  
LABORATORIES  
FORT MONMOUTH NEW JERSEY  
SM-B-249054